# ABSTRACT

A man-hour management system (1 in Fig. 2) which manages man-hours for producing a product, comprising a walk man-hour conversion table (12) for performing registration management of standardized man-hours for walks; a work constituent

5    condition table (10) for performing registration management of constituent work CW (element work), and conditions for each of the constituent work CW (element work); a standardized man-hour table (11) for performing registration management of standardized man-hour analysis contents and standardized man-hours for the constituent work CW (element work) or the constituent work CW (element work) conditions; a

10   main man-hour management table (18) for performing registration management/reorganization management of constituent work CW (element work) items in units of processes, data being assigned to the constituent work CW (element work) items from the tables (10, 11, 12), or data being inputted and set to the constituent work CW (element work) items; a process name table (19) for performing registration

15   management/reorganization management of names of the processes; and man-hour output means (OS) for outputting man-hour information. The man-hour management system can analyze man-hours in each individual process unit and for a state between the processes.